



ROOF SOLUTION

Installation Instructions For Trapezoidal Clamp

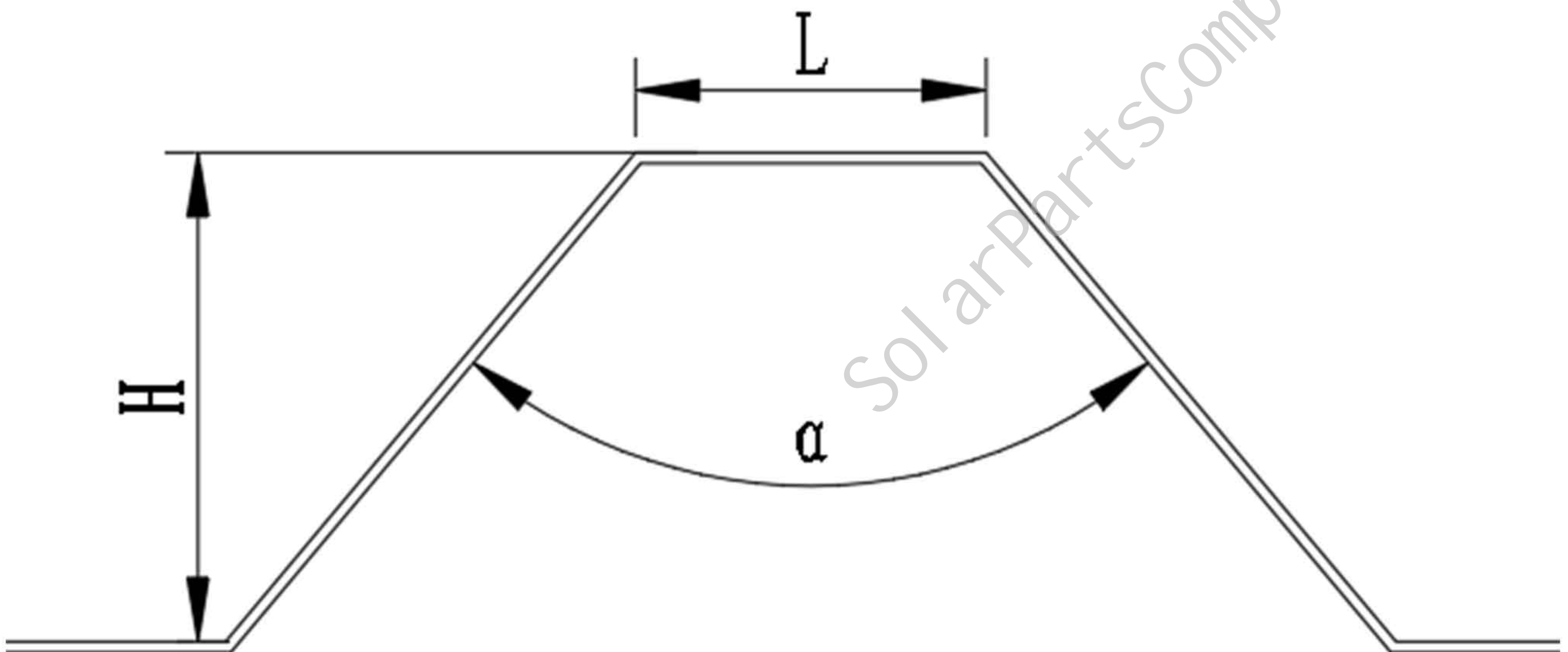


Installation Instructions For Trapezoidal Clamp:

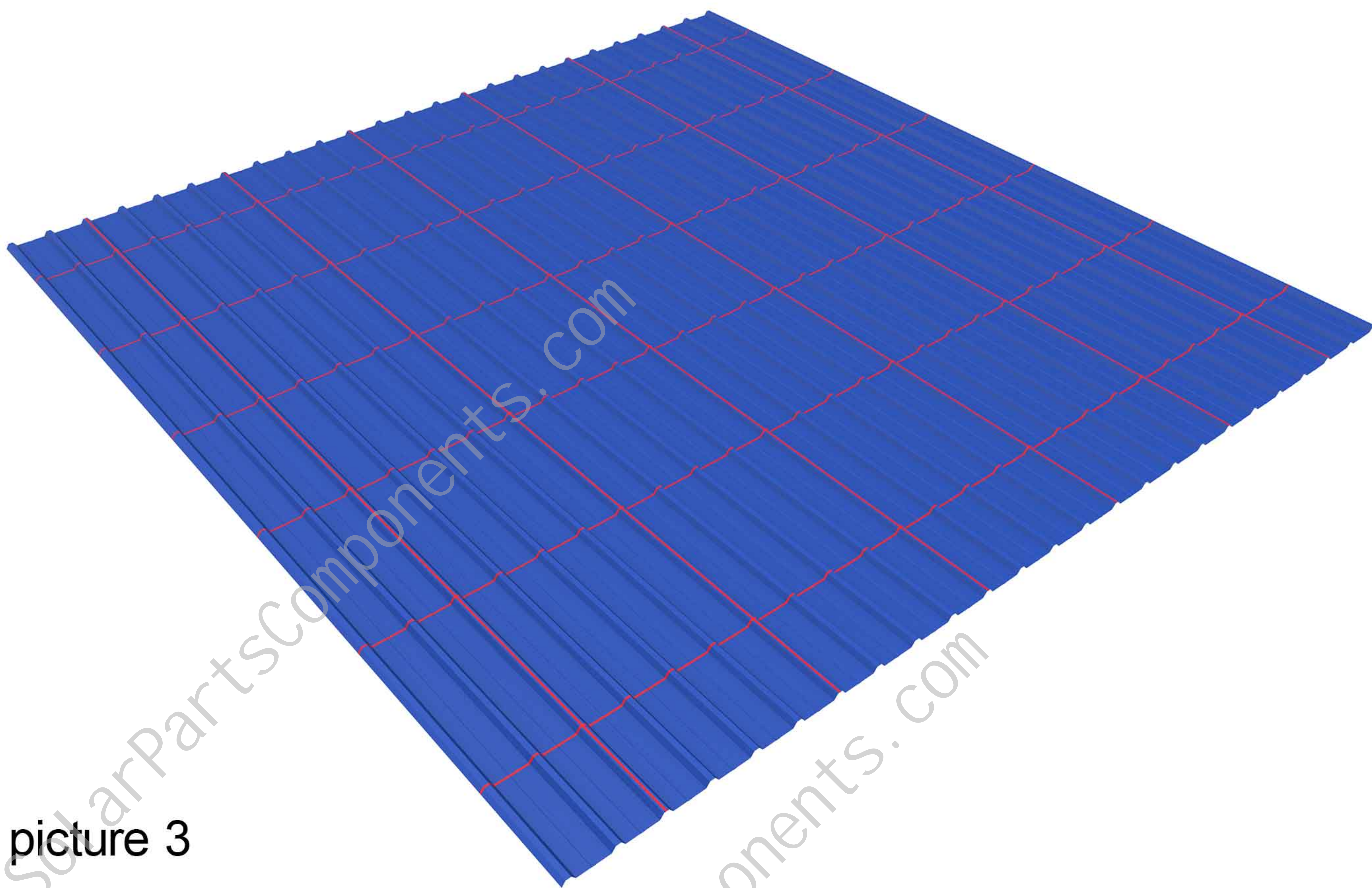
Step one, SPC-CK-05 trapezoidal clamp is used on specific trapezoidal tin roof, The trapezoidal clamp consists of 3 parts, clamp , waterproof washer and 4 self-tapping screws.



Step two, the size of the trapezoidal tin roof corresponding to the SPC-CK-05 trapezoidal clamp has a certain range limit. $L=30\pm2\text{mm}$, $\alpha=70^\circ\pm2^\circ$, $H\geq30\text{mm}$.

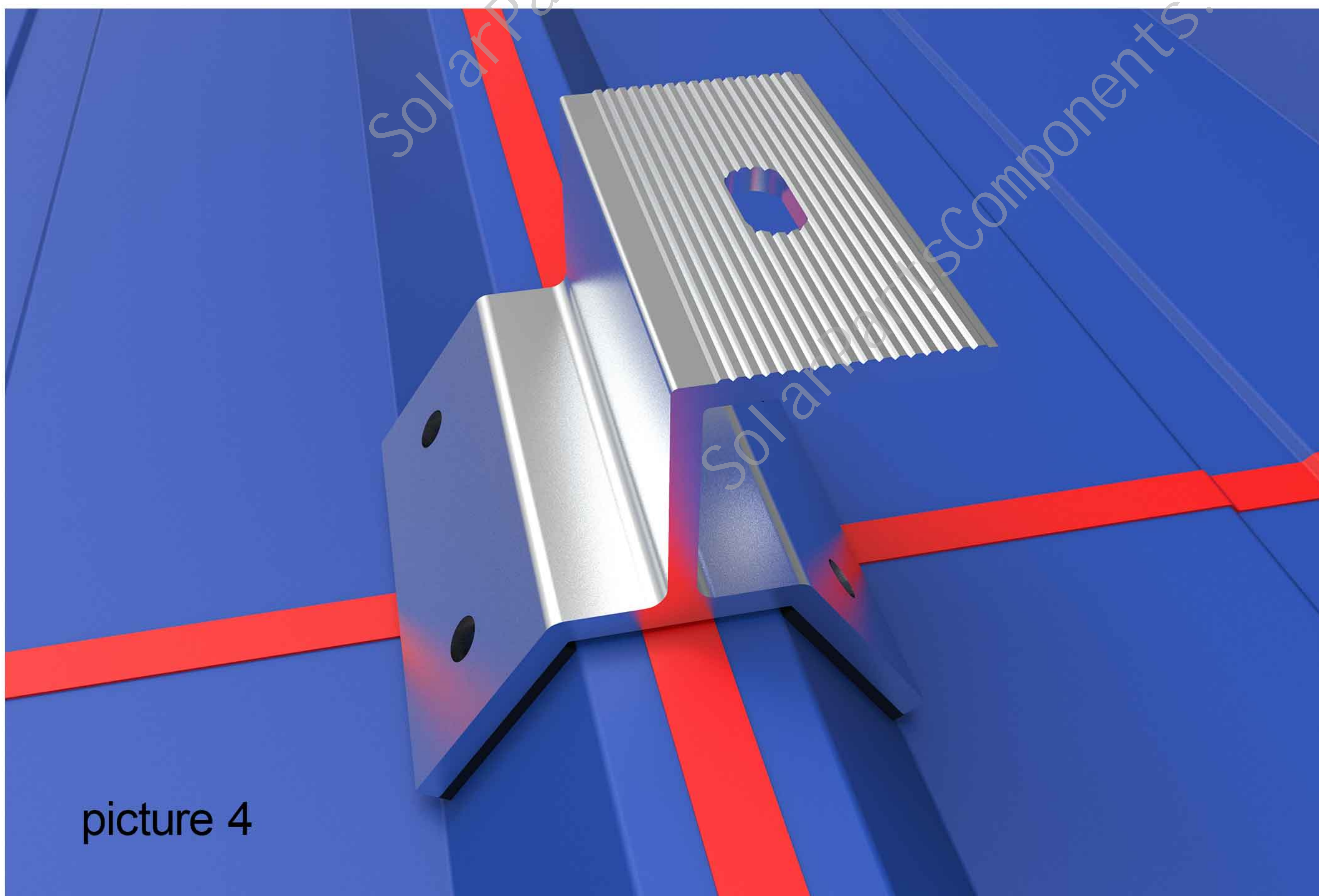


Step three, According to the site construction drawings, draw a line at the installation position of the tin roof clamp as picture 3 shows.



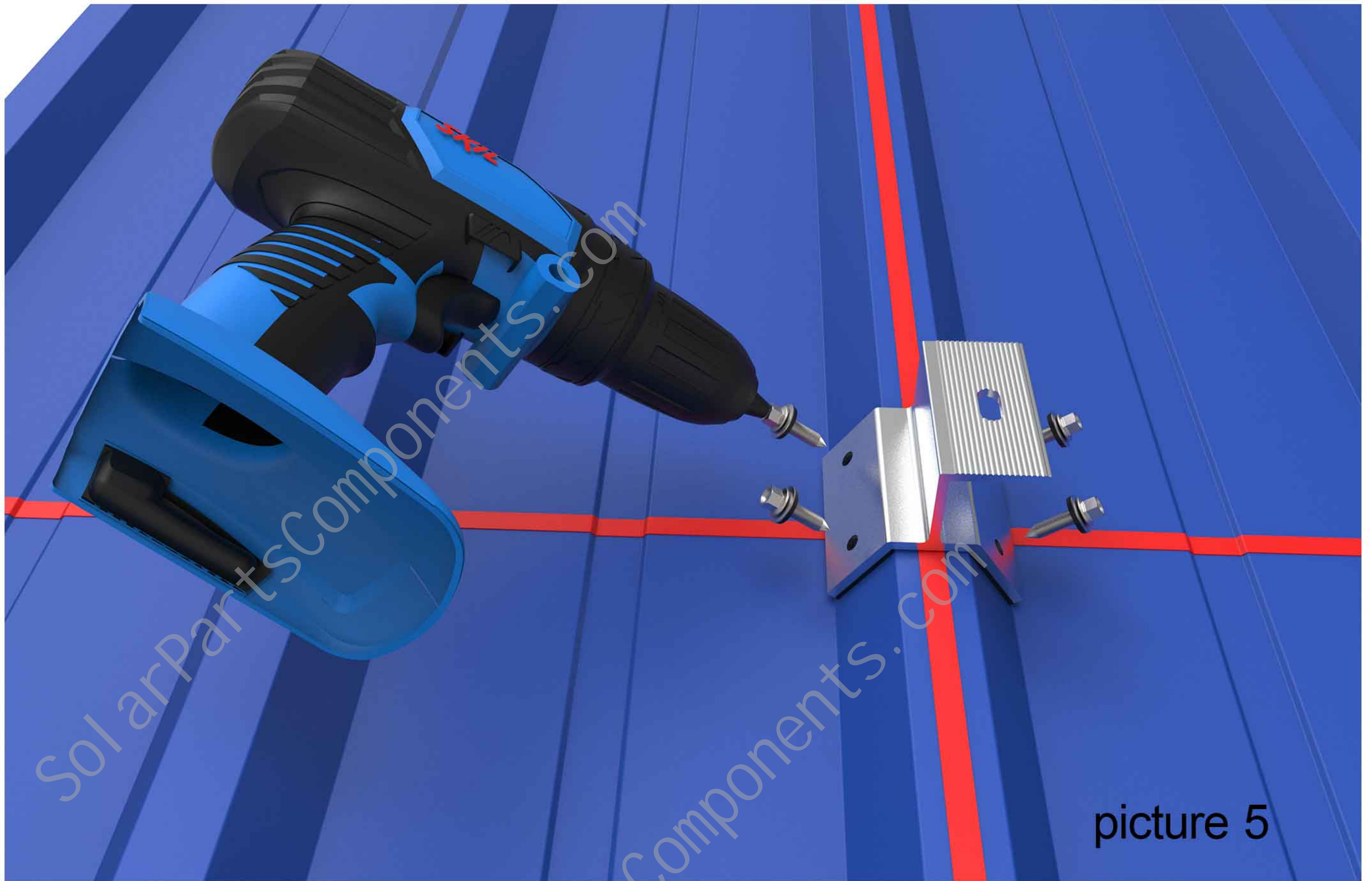
picture 3

Step four, put the SPC-CK-05 trapezoidal clamp on the installation position of the wave crest at the marking, as picture 4 shows.

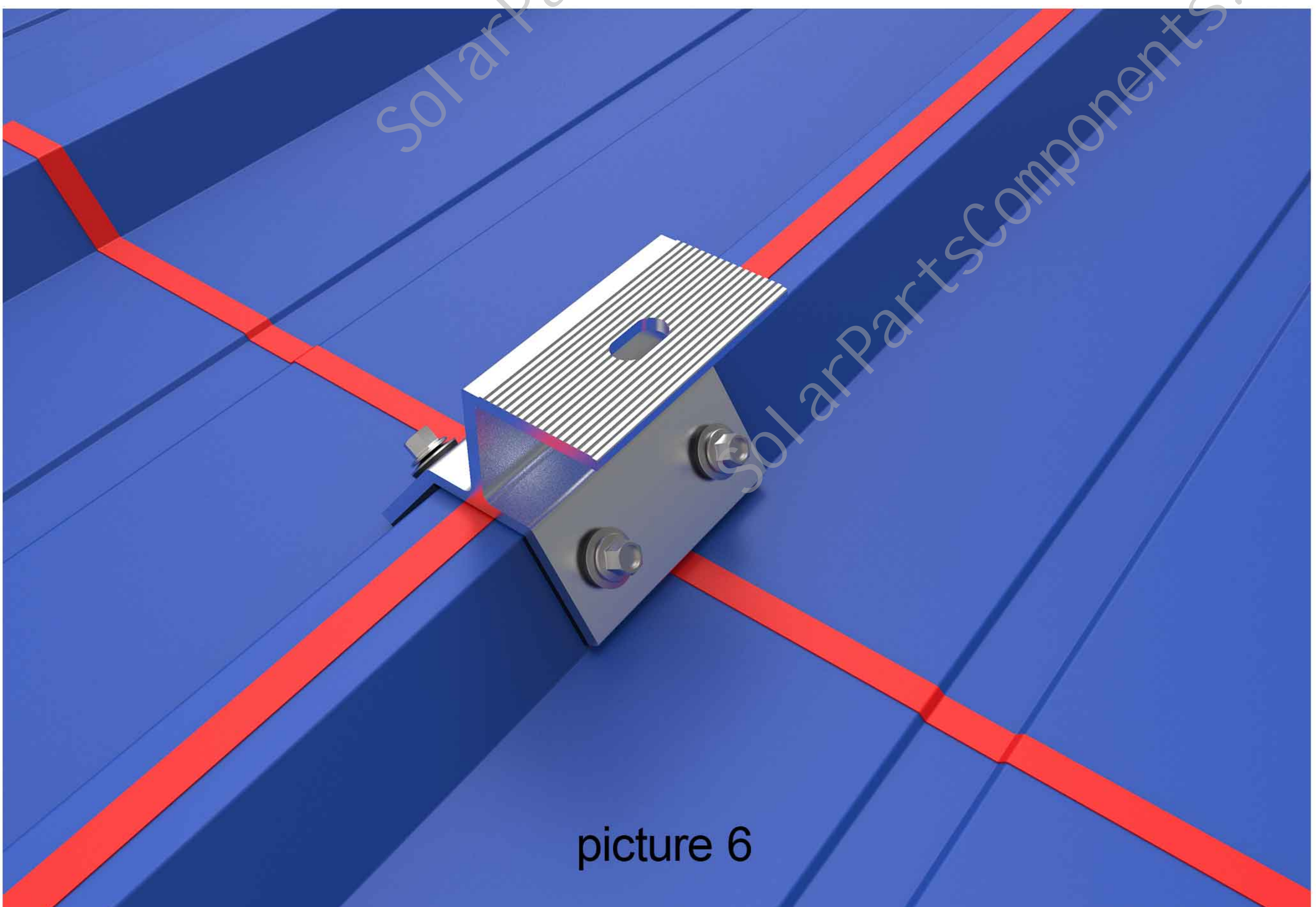


picture 4

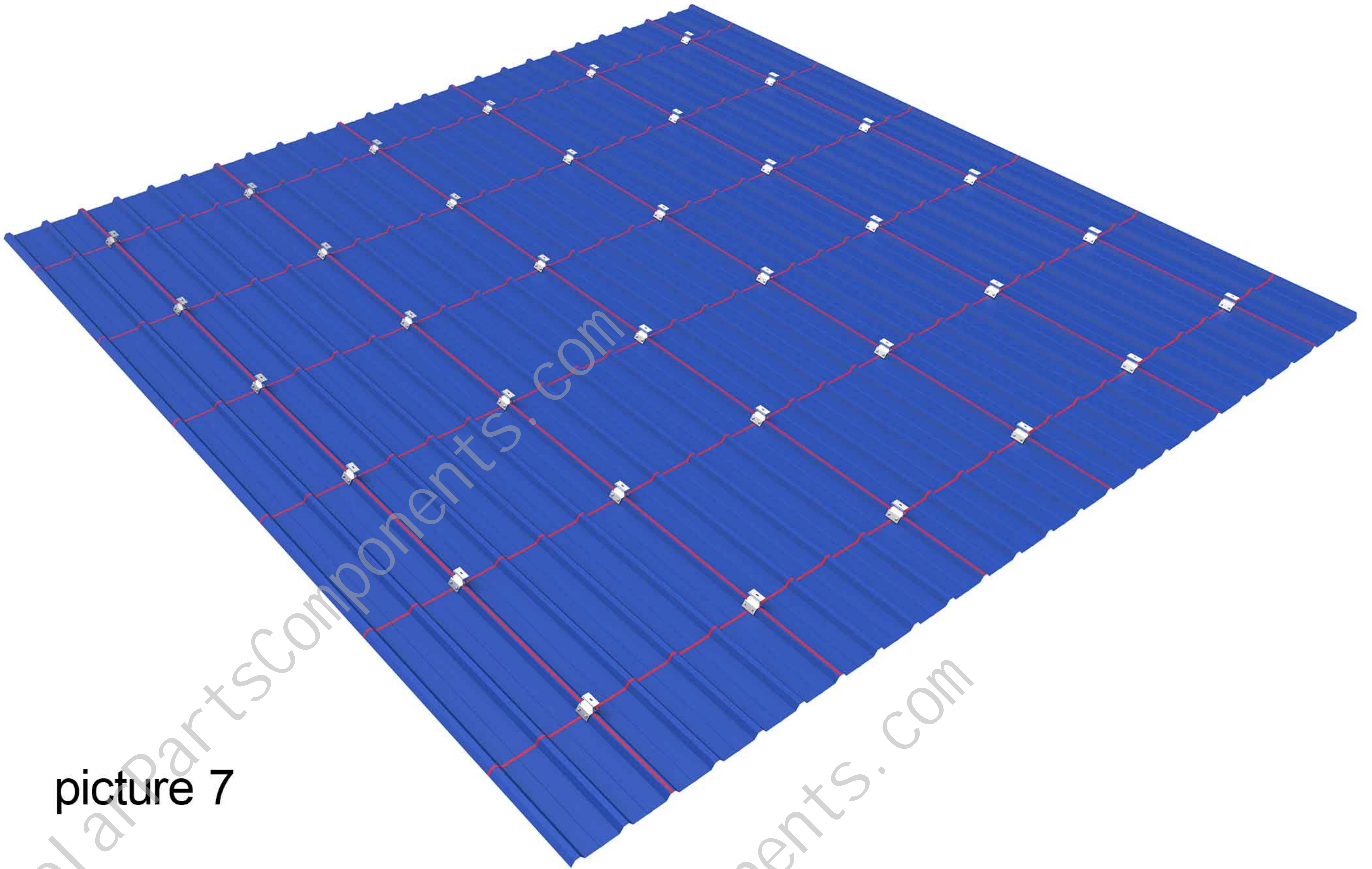
Step five, use 4 self-tapping screws with rubber washer to fix the SPC-CK-05 trapezoidal clamp on the tin roof. When installing, make the rubber washer tightly press on the side of the tin roof as picture 5 shows.



After installation as picture 6 shows.

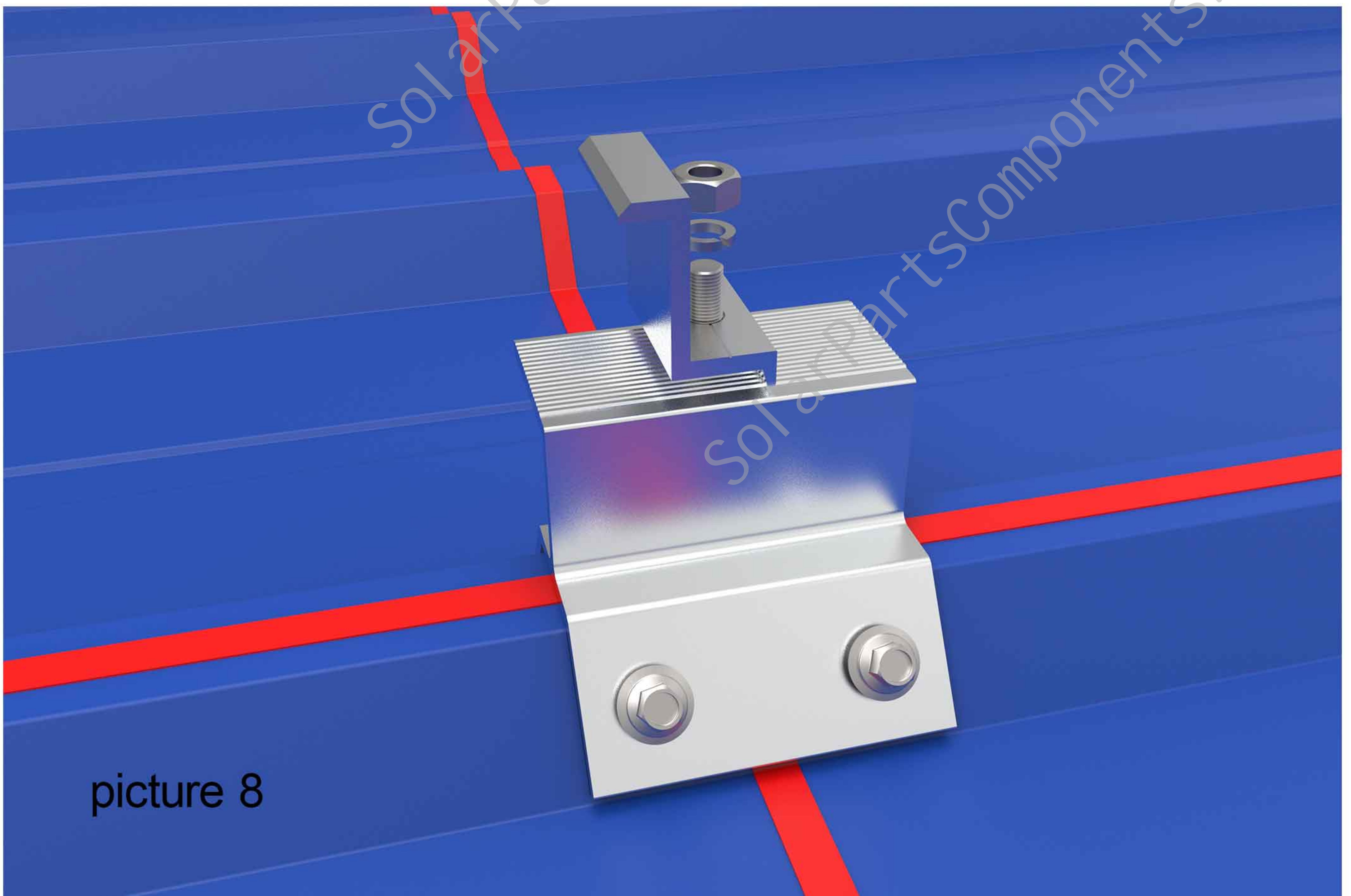


All SPC-CK-05 trapezoidal clamps are installed as picture 7 shows.



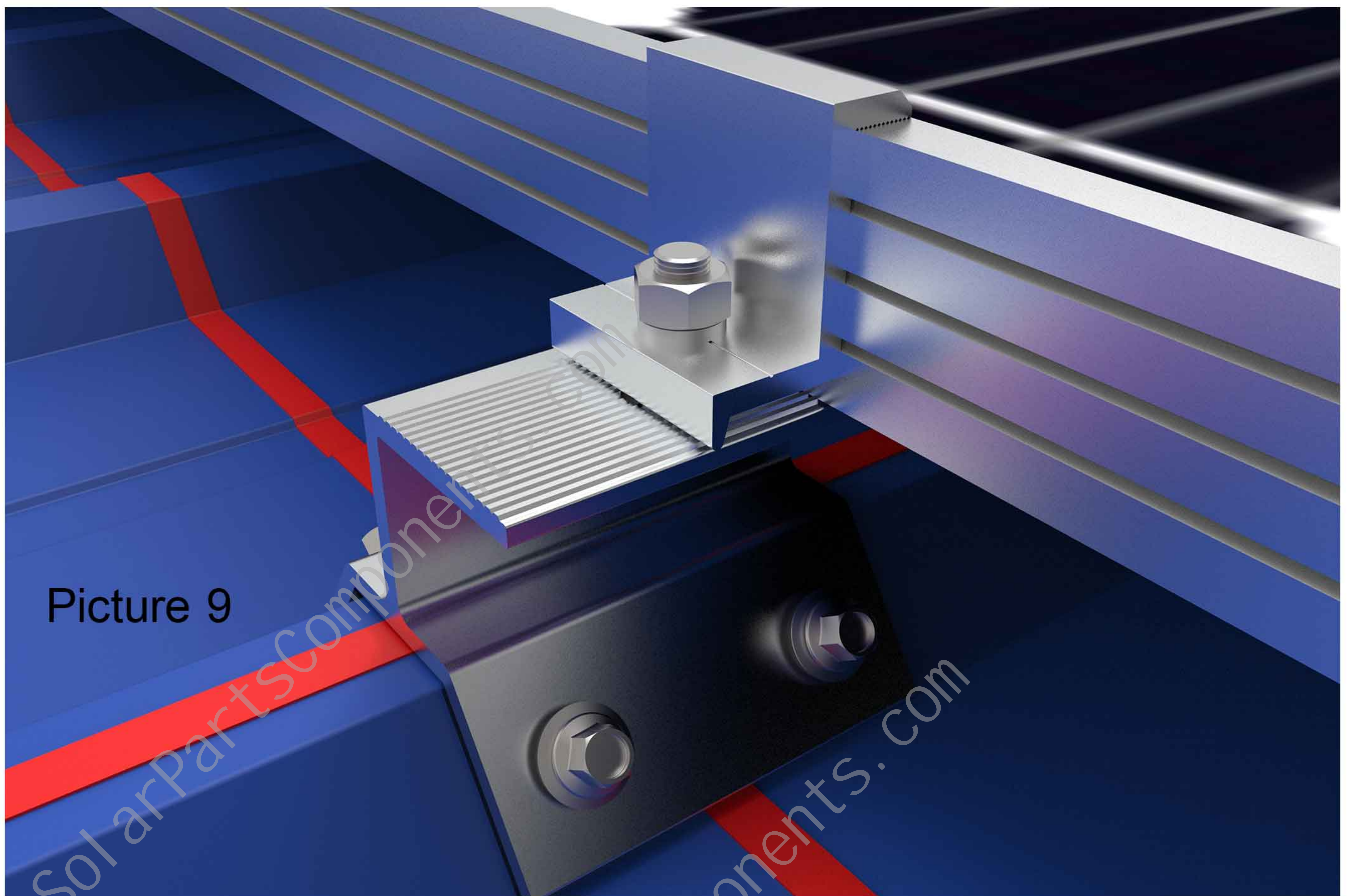
picture 7

Step six, Install end clamp components. Use carriage bolts to pass through the mounting hole from the bottom of the SPC-CK-05 trapezoidal clamp, and then pass the end clamp, M8 spring washer, and nut into the bolt. as picture 8 shows.

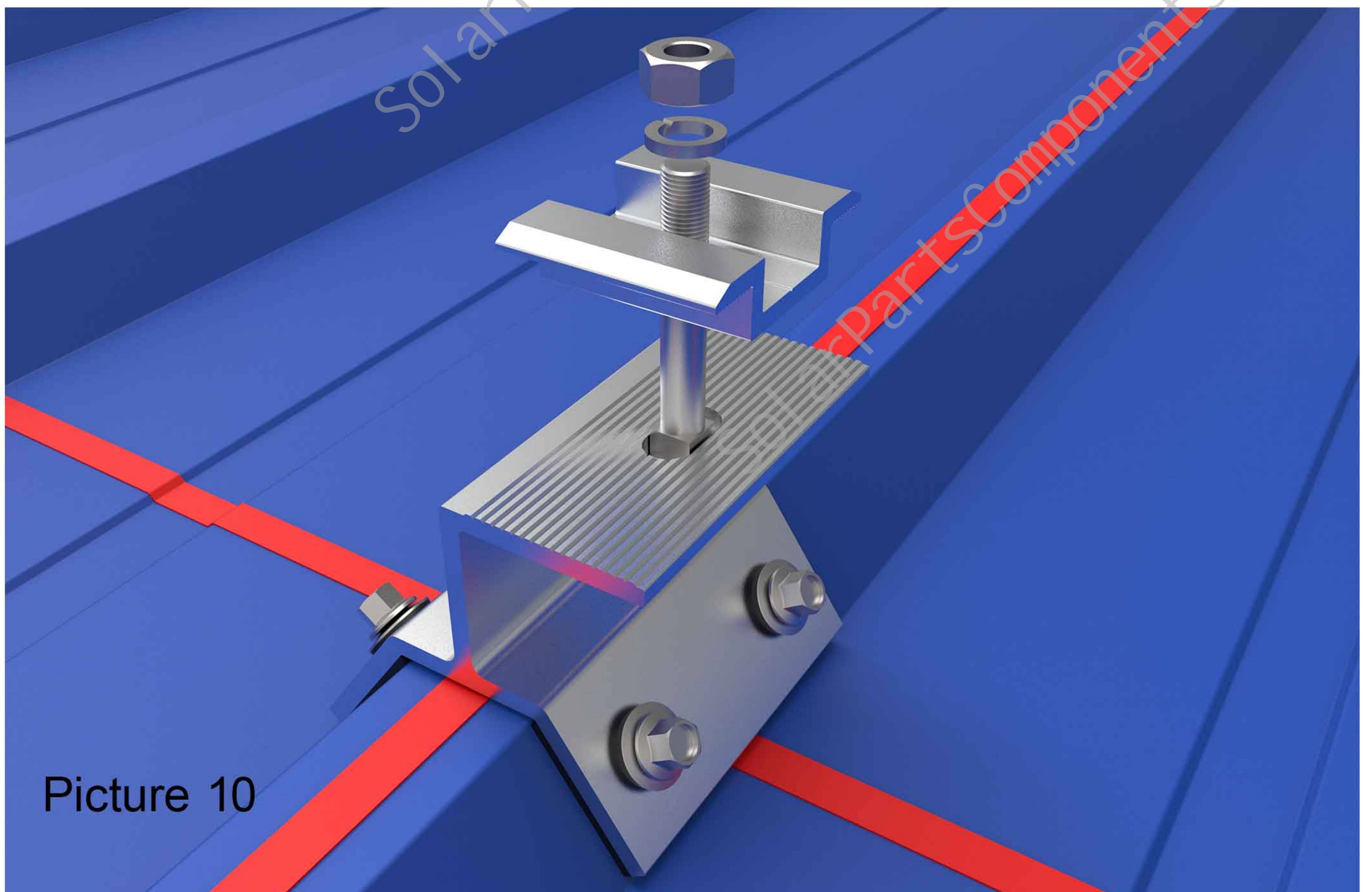


picture 8

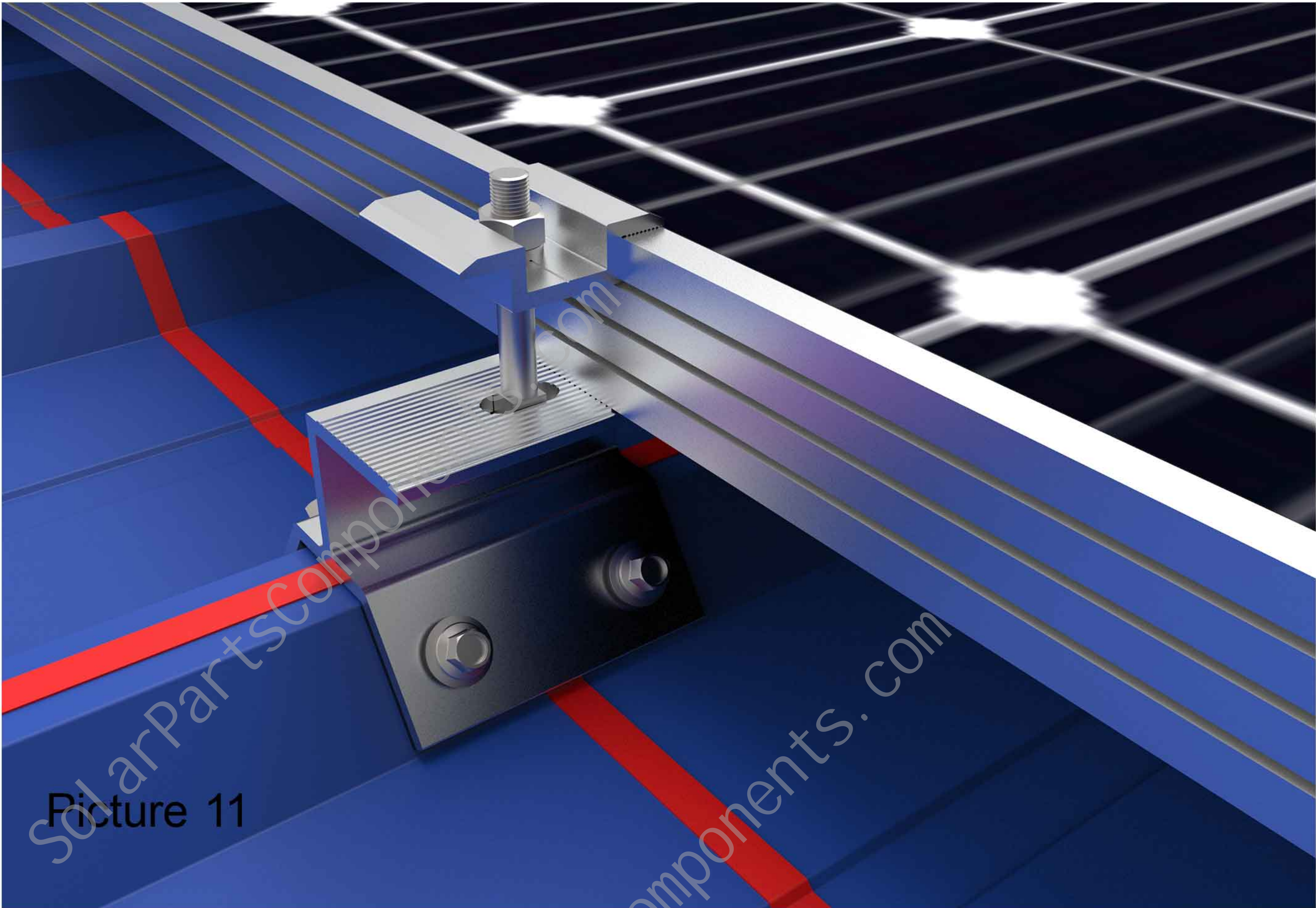
Effect after installation. As picture 9 shows.

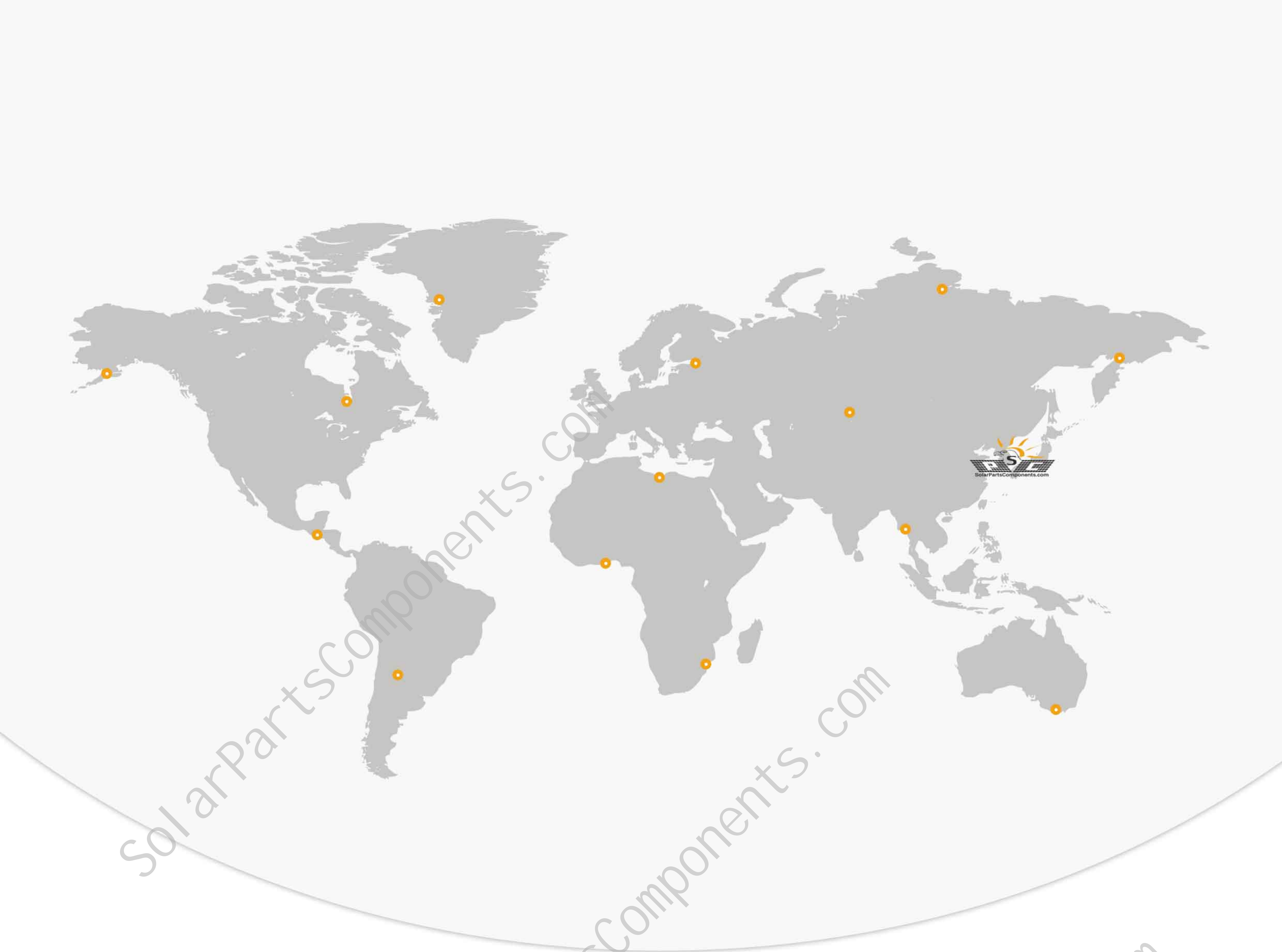


Step seven, install mid clamp components. use carriage bolts to pass through the mounting hole from the bottom of the SPC-CK-05 trapezoidal clamp, and then pass the mid clamp, M8 spring washer, and nut into the bolt. as picture 10 shows.



Effect after installation. As picture 9 shows.





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