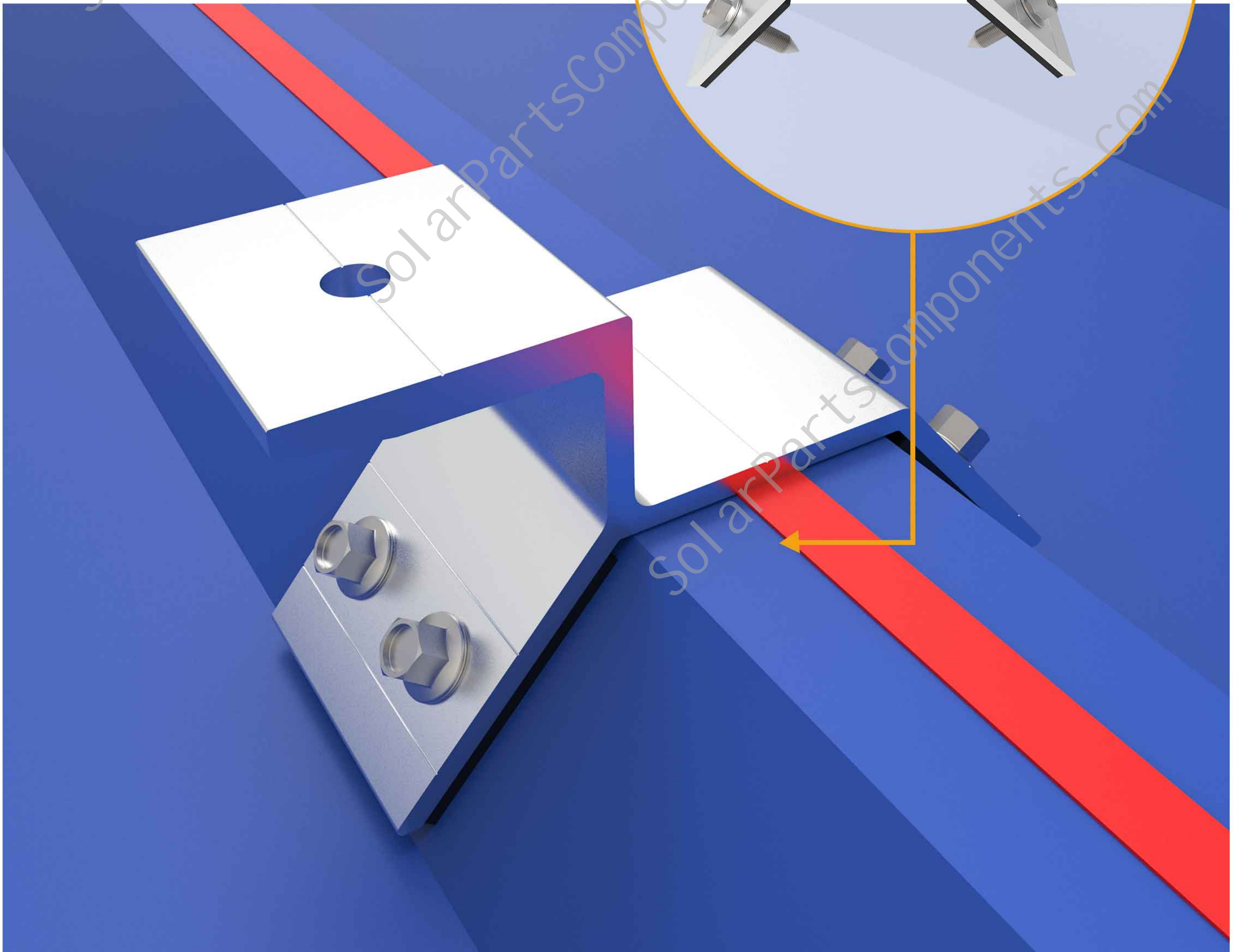
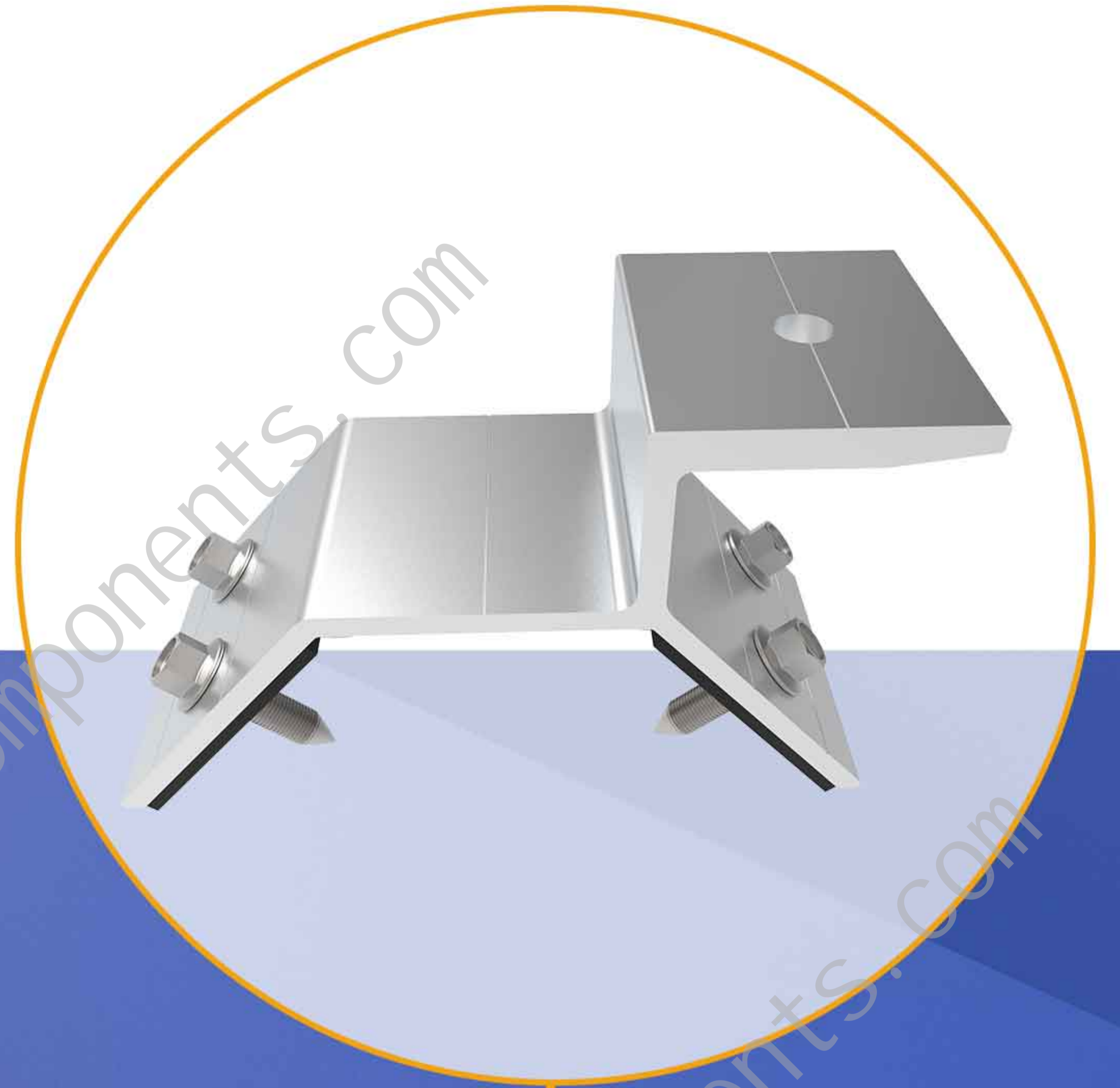




# ROOF SOLUTION

## Installation Instructions

### For Trapezoid Clamp

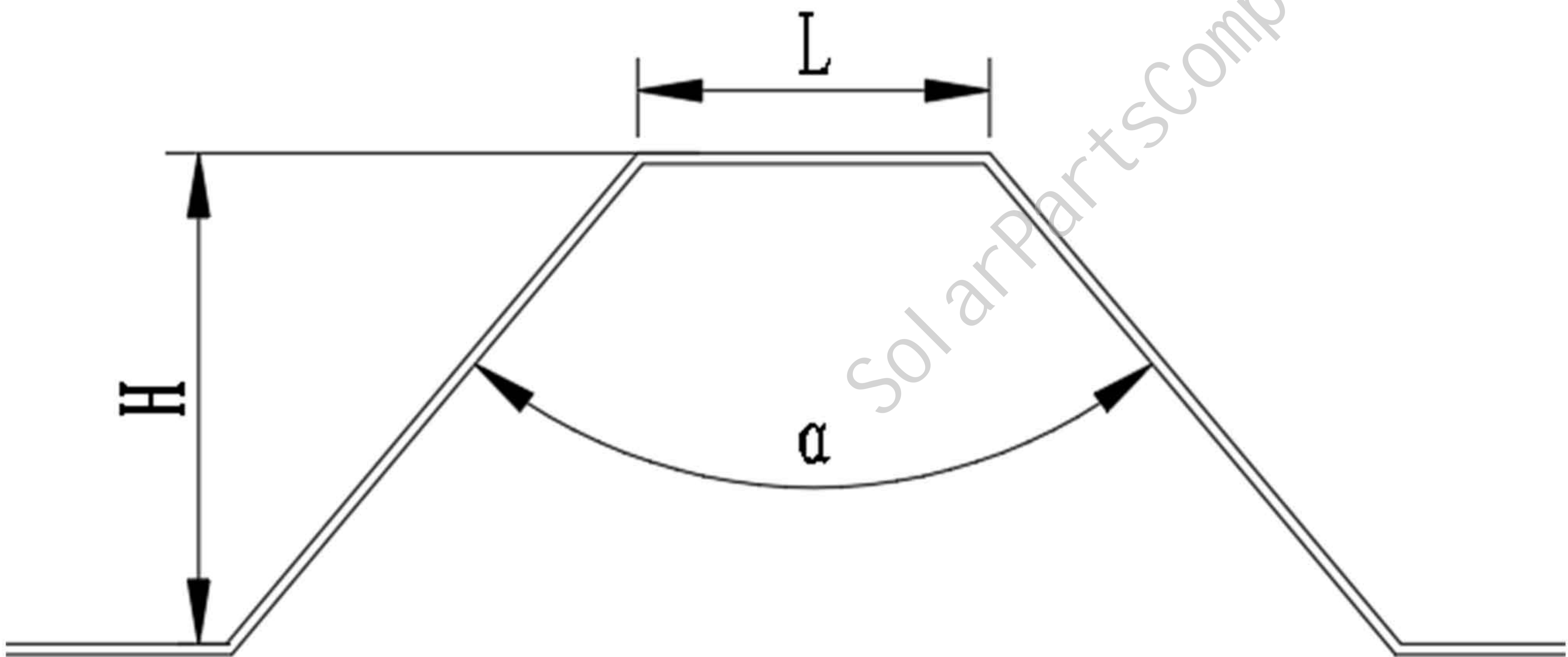


# Installation Instructions For Trapezoid clamp

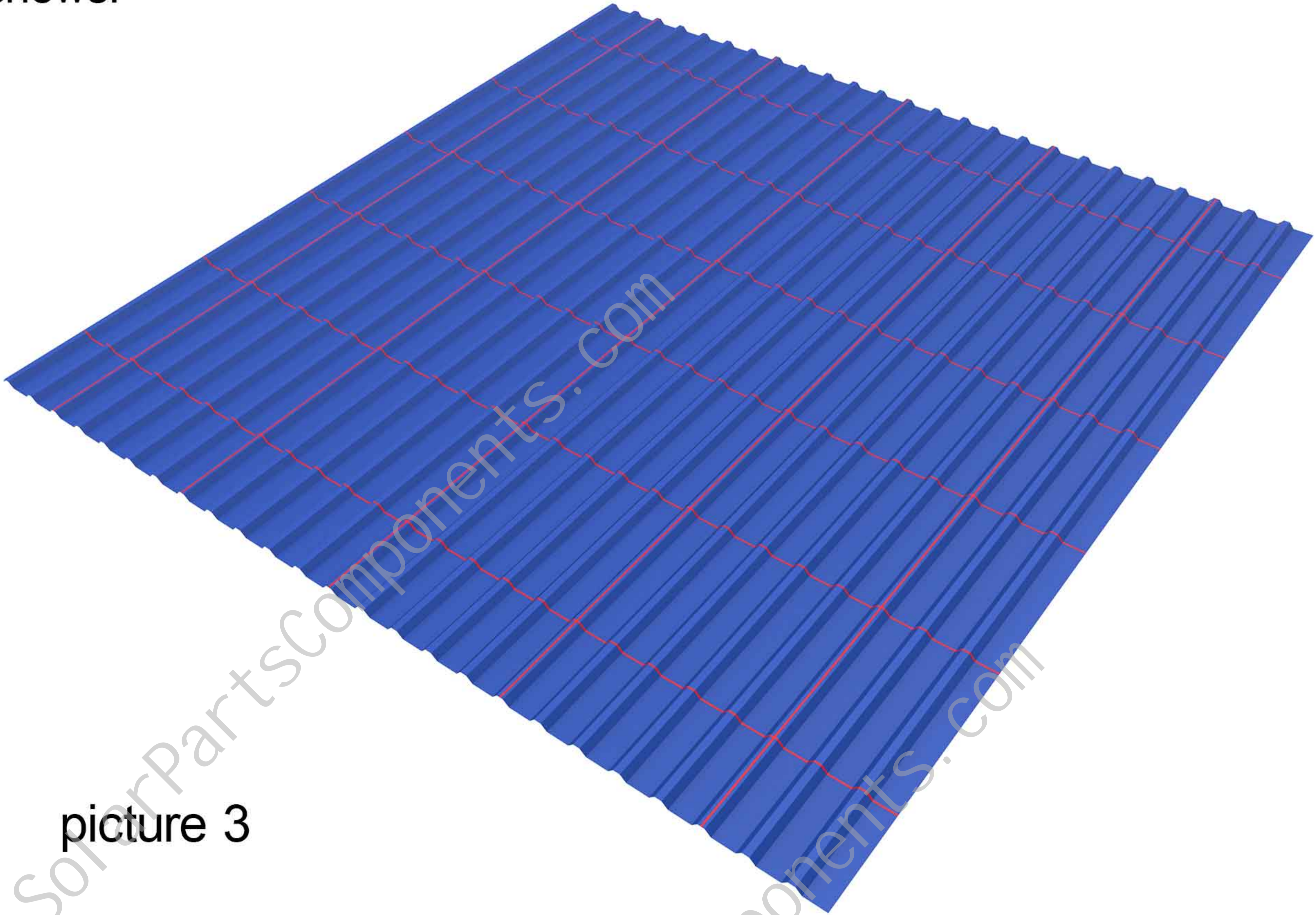
Step one, SPC-CK-04 trapezoidal clamp is used on a specific trapezoidal tin roof, It consists of 3 parts, clamps, waterproof rubber washer and 4 self-tapping screws, as picture 1 shows.



Step two, The size of the trapezoidal tin roof corresponding to the SPC-CK-04 trapezoidal clamp has a certain range limit.  $L=44\pm 2\text{mm}$ ,  $\alpha=82.5^\circ$ ,  $H\geq 35\text{mm}$ . as picture 2 shows.

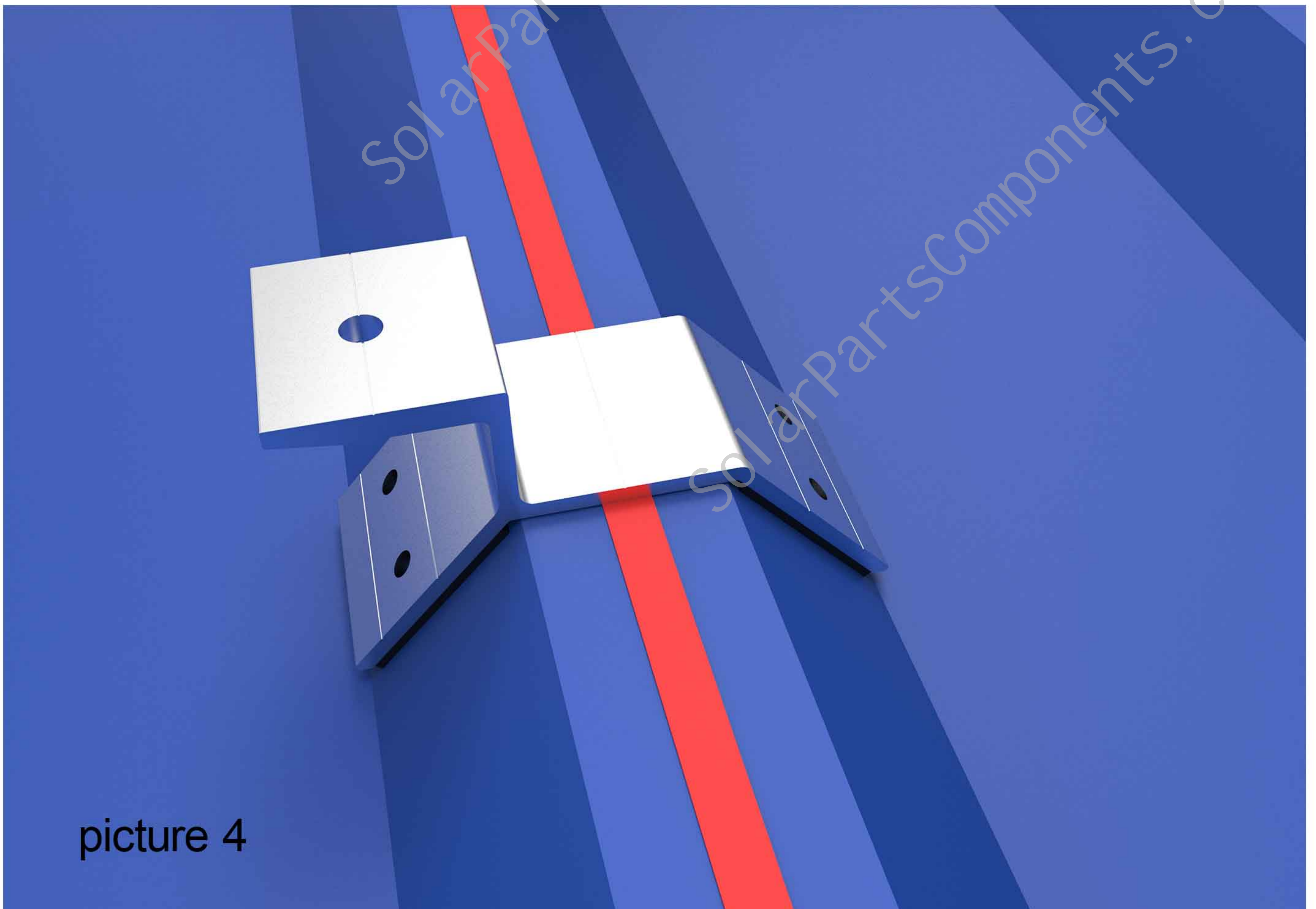


Step three, According to the site construction drawings, draw lines at the installation position of the trapezoidal tin roof mounting clamp as picture 3 shows.



picture 3

Step four, Put the SPC-CK-04 trapezoidal clamp on the wave peak installation position at the marking, as picture 4 shows.

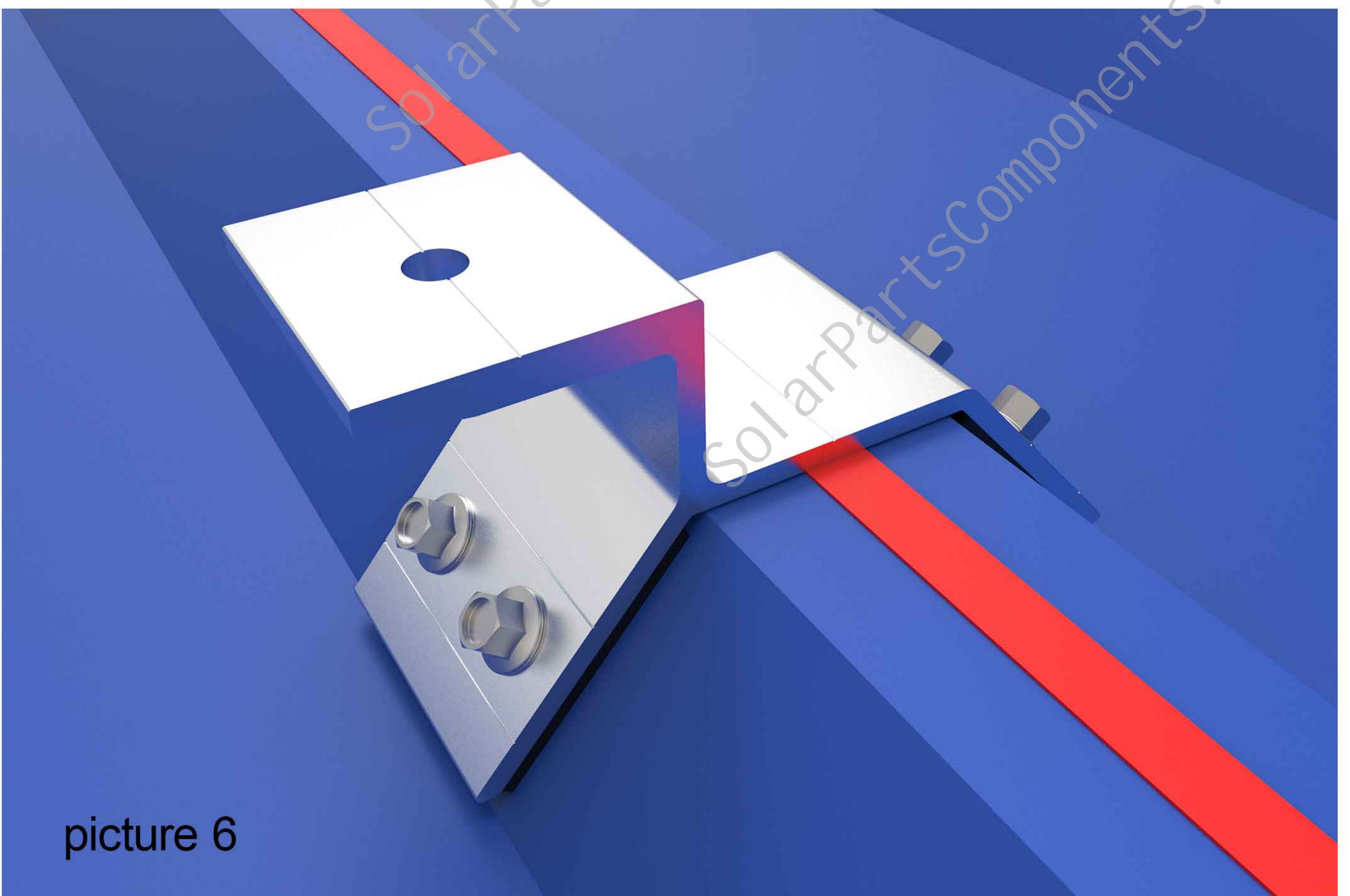


picture 4

Step five, Fix the SPC-CK-04 trapezoidal clamp on the tin roof with 4 self-tapping screws, and make sure that the rubber washer is tightly pressed on the side of the tin roof during installation.

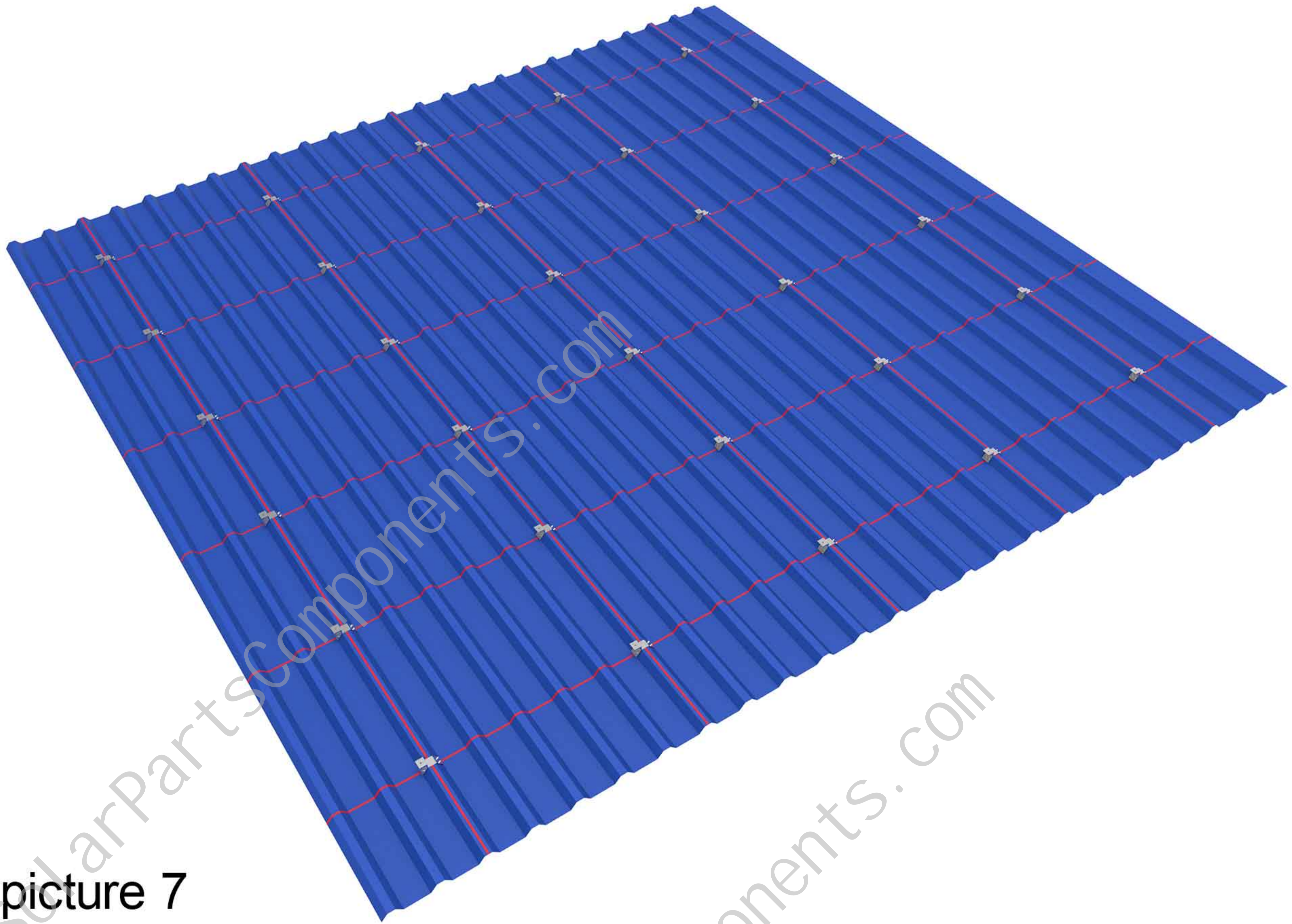


After installation, as picture 6 shows.



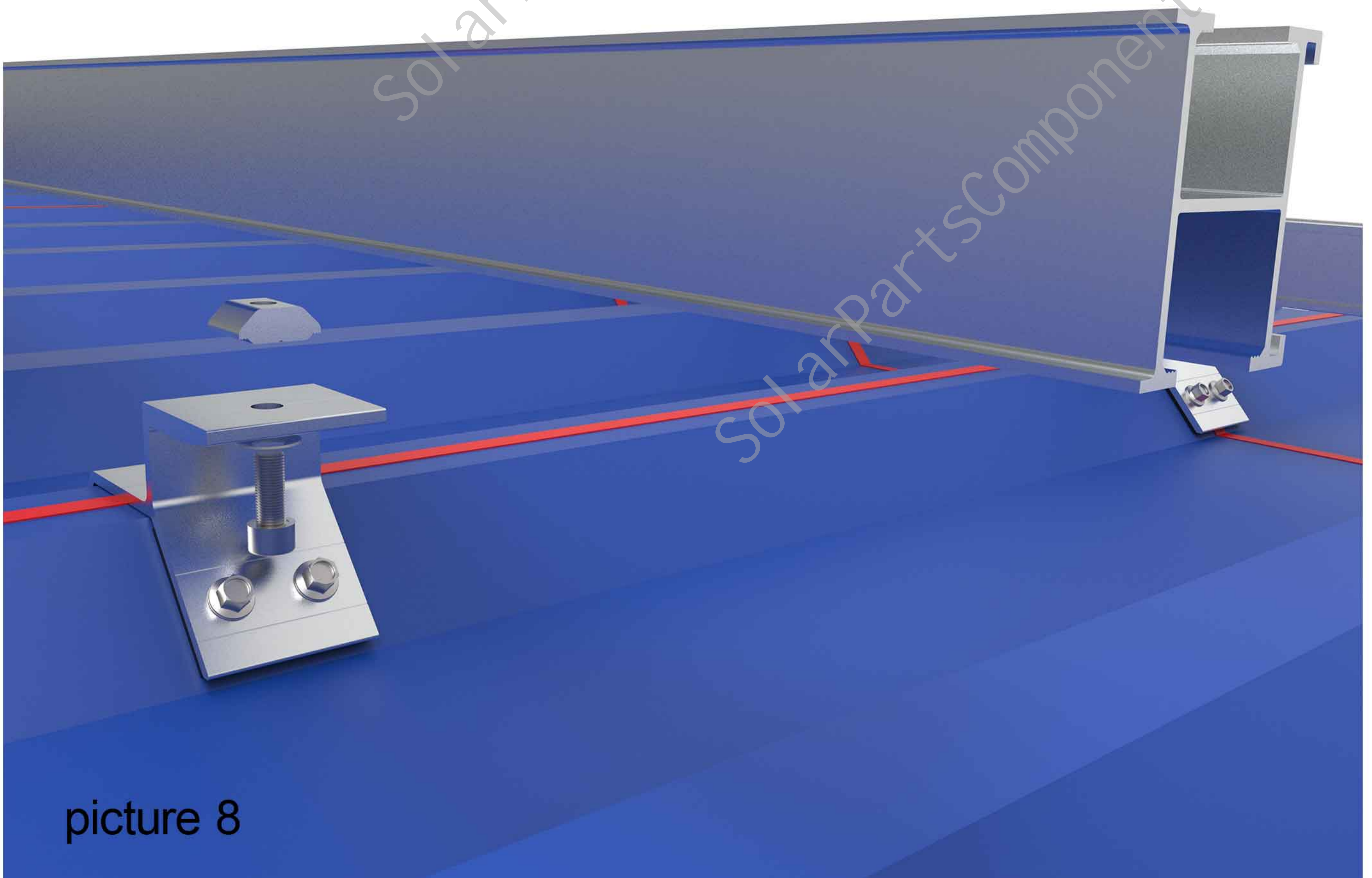
picture 6

All the SPC-CK-04 trapezoidal clamps are installed as picture 7 shows.



picture 7

Step six, Install the rail on the SPC-CK-04 trapezoidal clamp from the side of the rail with M8\*25 clamp and bolts assembly, as picture 8 shows.

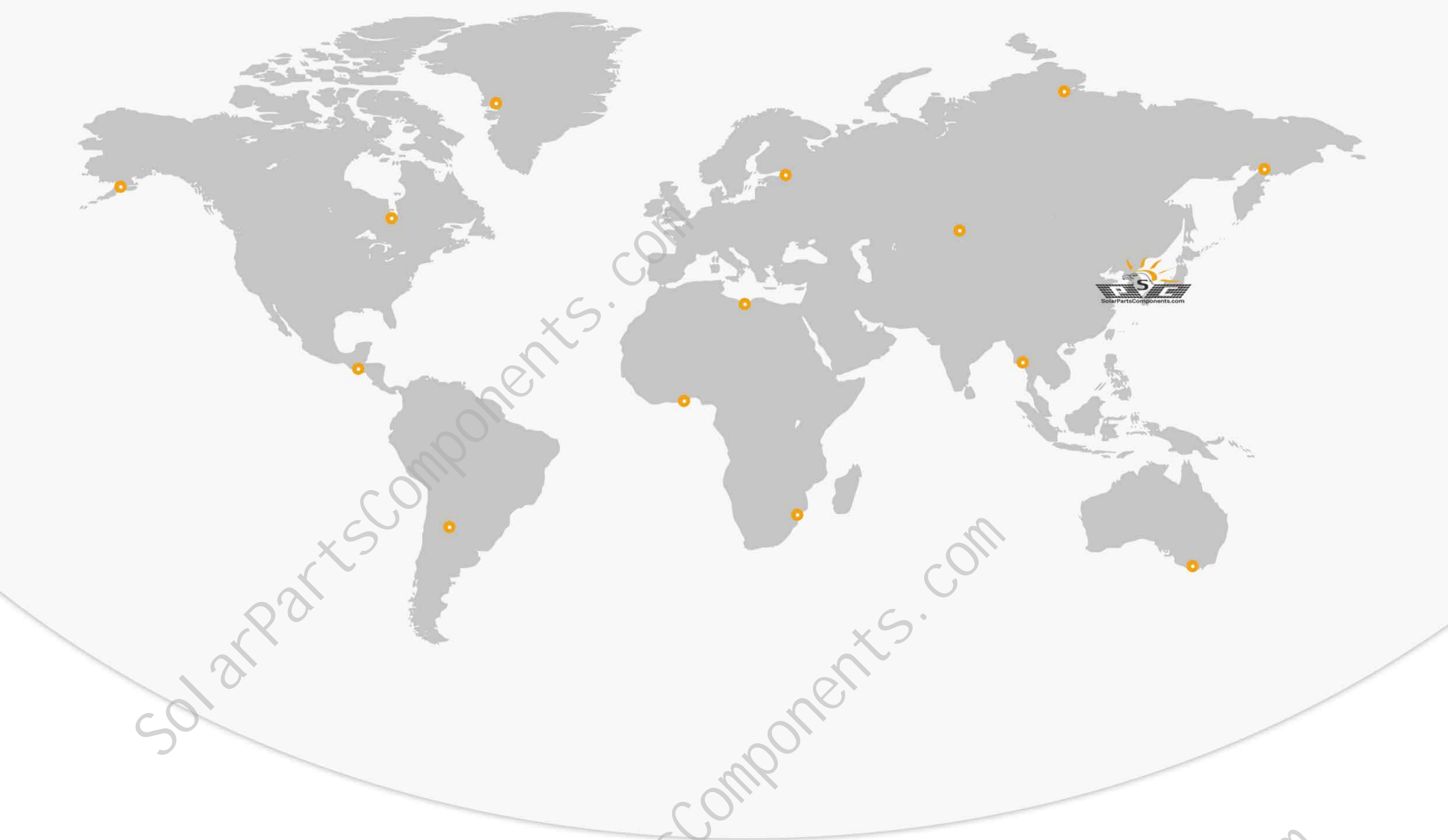


picture 8

After the installation as the picture 9 shows.



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